cont A2

housings 442, 443 and rolls 42, 43 evenly with gaps when the pressuring device such as a cylinder moves backward.

Please amend the fifth paragraph on Page 10, line 19 as follows.

A3

(h) Roller for one backup roll and a pair of work rolls.

Please delete the 7<sup>th</sup> paragraph of Page 13 between lines 20-25.